

Meets the requirements of ASTM D 6164, Type I, Grade S

Features and Components

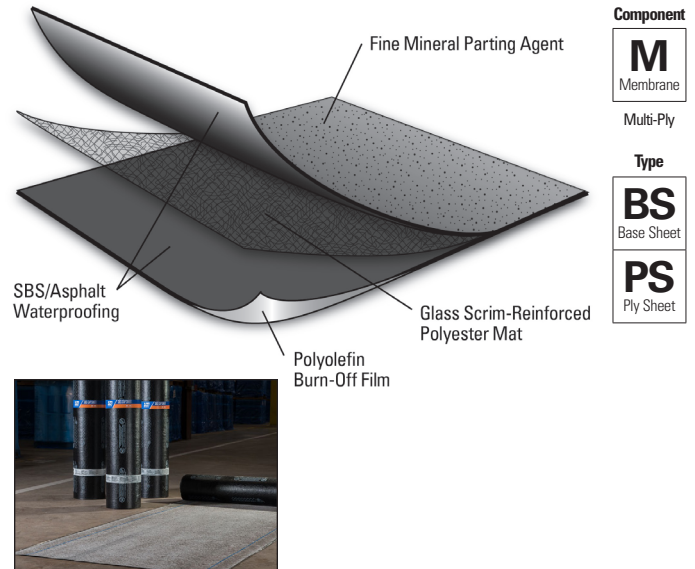
DynaWeld 180 S is used as a polyester-reinforced base or ply sheet in a variety of multi-ply roofing systems.

Fine Mineral Parting Agent: Nonblocking surface for use as a base sheet or ply sheet.

High-Quality SBS Rubber and Asphalt Blend: Lends elasticity and flexibility to the sheet. The elongation and recovery properties allow the product to easily accommodate the continual expansion and contraction experienced on all roofs.

Polyester Reinforcement Mat: Polyester mat with bidirectional glass-scrim reinforcement offers robust tear strength and puncture resistance, allowing for high wind performance and an excellent hail rating. The sheet also exhibits strong dimensional stability and enhanced elongation.

Surfacing: Fine mineral parting agent on the top side of the sheet. A polyolefin burn-off film on the bottom side enables the product to be applied using heat welding techniques.



System Compatibility This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

Multi-Ply	BUR		APP		SBS				
	HA	CA	HW	HA	CA	HW	SA	MF	
Compatible with all multi-ply systems									

Single Ply	TPO				PVC			EPDM		
	MF	AD	SA	IW	MF	AD	IW	MF	AD	BA
Compatible with the selected single ply systems above										

Key: HA = Hot Applied CA = Cold Applied HW = Heat Weldable SA = Self Adhered MF = Mechanically Fastened IW = Induction Weld BA = Ballasted AD = Adhered

Energy and the Environment

Pre-Consumer Recycled Content	0%
Post-Consumer Recycled Content	0%

Peak Advantage® Guarantee Information

Systems	Guarantee Term
When used in most 2-5 ply JM SBS systems.*	Up to 30 years

*Contact JM Technical Services for specific system requirements or guarantee terms.

Codes and Approvals



Product Application



Heat Weld

- May be used as a backer-ply in two-ply flashing systems
- Must be installed using heat-welding techniques
- Refer to JM SBS modified bitumen specifications and detail drawings for application and slope information

Packaging and Dimensions

Roll Coverage*	95.8 ft ² (8.9 m ²)
Roll Length	32' 10" (10 m)
Roll Width	39 3/8" (1 m)
Roll Weight	86 lb (39 kg)
Rolls per Pallet	20
Pallet Weight	1,900 lb (862 kg)
Pallets per Truck**	22
Producing Location	Macon, South Gate, Plattsburgh

*Assumes a 4" side lap **Assumes 48' flatbed truck.

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Tested Physical Properties

Physical Properties		ASTM Test Method	Standard for ASTM D 6164, Type I, Grade S (Min.)	DynaWeld 180 S	
				MD*	XMD**
Strength	Tensile Tear	D 5147	55 lbf (245 N)	125 lbf (556 N)	90 lbf (400 N)
	Peak Load at 0°F (-18°C)	D 5147	70 lbf/in (12.3 kN/m)	110 lbf/in (19.3 kN/m)	90 lbf/in (15.8 kN/m)
	Peak Load at 73.4°F (23°C)	D 5147	50 lbf/in (8.8 kN/m)	80 lbf/in (14.0 kN/m)	60 lbf/in (10.5 kN/m)
Longevity	Low Temp. Flexibility	Unconditioned	0°F (-18°C)	-20°F (-29°C)	
		90-Day Heat Conditioned	0°F (-18°C)	-20°F (-29°C)	
	Compound Stability	D 5147	215°F (102°C)	250°F (121°C)	
	Thickness	D 5147	85 mil. (2.2 mm)	118 mil (3.0 mm)	
	Elongation at Peak Load at 0°F (-18°C)	D 5147	20%	35%	40%
	Elongation at Peak Load at 73.4°F (23°C)	D 5147	35%	55%	60%
	Ultimate Elongation at 73.4°F (23°C)	D 5147	38%	70%	80%
Aged Performance	90-Day Heat-Conditioned Peak Load at 0°F (-18°C)	D 5147	70 lbf/in (12.3 kN/m)	110 lbf/in (19.3 kN/m)	80 lbf/in (14.0 kN/m)
	90-Day Heat-Conditioned Elongation at Peak Load at 0°F (-18°C)	D 5147	20%	25%	25%
	90-Day Heat-Conditioned Peak Load at 73.4°F (23°C)	D 5147	50 lbf/in (8.8 kN/m)	85 lbf/in (14.9 kN/m)	65 lbf/in (11.4 kN/m)
	90-Day Heat-Conditioned Elongation at Peak Load at 73.4°F (23°C)	D 5147	35%	35%	45%
	90-Day Heat-Conditioned Ultimate Elongation at 73.4°F (23°C)	D 5147	38%	45%	45%
Installation	Dimensional Stability	D 5147	1.0%	0.2%	0.1%
	Net Mass per Unit Area	D 146	54 lb/100 ft ² (24 kg/9.29 m ²)	80 lb/100 ft ² (36 kg/9.29 m ²)	
	Roll Weight	D 146	N/A	86 lb (39 kg)	

*MD = Machine Direction

**XMD = Cross-Machine Direction

Note: All data represents tested values.

Supplemental Testing

Physical Properties		ASTM Test Method	DynaWeld 180 S Result
Cyclic Joint Displacement	Initial	D 5849	Pass at 500 cycles*
	After 90-Day Heat Conditioning per ASTM D 5147	D 5849	Pass at 200 cycles*
	After 180-Day Heat Conditioning per ASTM D 5147	D 5849	Pass at 200 cycles**

*In a min 2-ply system when adhered with any combination of cold applied, hot applied and or heat-weld that is approved by JM for application.

**When heat welded to DynaWeld Cap FR or DynaWeld Cap FR CR.

Technical specifications as shown in this literature are intended to be used as general guidelines only. Please refer to the Safety Data Sheet and product label prior to using this product. The Safety Data Sheet is available by calling (800) 922-5922 or on the web at www.jm.com/roofing. The physical and chemical properties of the product listed herein represent typical, average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Check with the regional sales representative nearest you for current information.

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