

DESCRIPTION

SuperDuct RC air duct board is made from strong, resilient glass fibers bonded with a thermosetting resin. Male/female joints are factory made on the transverse edges of each board. A tough FSK (foil-scrim-kraft) facing is laminated to the exterior surface of the board.

REINFORCED COATING SYSTEM

The airstream surface of SuperDuct RC features Johns Manville's exclusive Reinforced Coating system—a high-tensile glass mat that reinforces our proven Permacote® acrylic polymer coating to provide a smooth surface with excellent strength and acoustical properties.

USES

SuperDuct RC duct board is ideal for fabrication into rectangular ductwork for use in heating, ventilating and air-conditioning systems in new commercial or residential construction, or for renovating older sheet metal systems.

STORAGE

SuperDuct RC should be kept clean and dry during storage, transport, fabrication, installation, and system operation.

FACING INFORMATION

Permeance: 0.02 perms*

*Per ASTM E96, Procedure A for facing material prior to lamination. After lamination, permeance values may be higher.

GENERAL PROPERTIES

Operating temperature (max.) – ASTM C411	250°F (121°C)
Internal pressure (max.) – UL 181	2" w.c. (498 Pa)
Fungi resistance – ASTM C1338	Does not breed or promote
Fungi resistance – ASTM G21	No growth
Air velocity (max.) – UL 181	6000 fpm (30.5 m/sec)
No evidence of erosion*	15,000 fpm (76.2 m/sec)

*ASTM C1071 requires that the insulation is tested to 2.5x the rated velocity and requires that the insulation shall not break away, crack, peel, flake off, or show evidence of delamination or continued erosion when air is passed through typical duct sections at 15,000 fpm (76.2 m/s).

STANDARD THICKNESSES AND PACKAGING

SuperDuct RC duct board is available in cartons or on pallets in several size configurations.

Size	Thickness	
	in	mm
48 x 96	1219 x 2438	1, 1½, 2
48 x 120	1219 x 3048	1, 1½, 2
96 x 120	2438 x 3048*	1
		25, 38, 51
		25

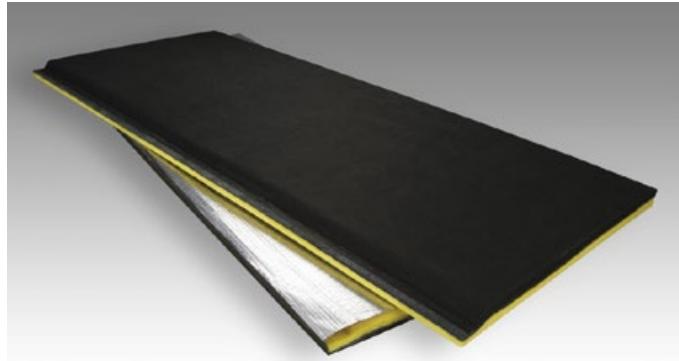
*Wide Board® available on pallets only.

SURFACE BURNING CHARACTERISTICS

SuperDuct RC duct board meets the Surface Burning Characteristics and Limited Combustibility of the following standards:

Standard/Test Method

• ASTM E84	Maximum Flame Spread Index	25
• UL 723	Maximum Smoke Developed Index	50
• NFPA 255		
• NFPA 90A and 90B		
• NFPA 259		
• CAN/ULC S102		



SPECIFICATION COMPLIANCE

- UL 181 Class 1 Rigid Air Duct Listed
- ASHRAE 62
- MEA# 237-86-M
- California Title 24
- Universal Building Code (UBC)
- International Mechanical Code (IMC)
- Canada: CGSB 51.10-92 and CAN/ULC-S110M

ADVANTAGES

Resistant to Dust and Dirt. The tough acrylic polymer Permacote coating helps guard against the incursion of dust or dirt into the substrate, minimizing the potential for biological growth.

Cleanability. If HVAC system cleaning is required, the Reinforced Coating airstream surface may be cleaned with industry-recognized dry methods. See the North American Insulation Manufacturers Association (NAIMA) "Cleaning Fibrous Glass Insulated Air Duct Systems."

Quiet Operation. SuperDuct RC features exceptional noise-absorbing characteristics. Fabricated SuperDuct RC systems noticeably decrease the audibility of crosstalk, equipment noise and the sounds associated with the expansion and contraction of sheet metal systems.

Better Temperature Control. The thermal performance inherent in the SuperDuct RC product helps deliver warmed or cooled air at the desired temperatures and eliminates condensation problems when installed properly.

Shipped With E³ Pallet® Technology: The E³ Pallet® is designed to simplify repurposing our 4x8' and 4x10' pallets into more functional, 48x48" and 48x40" pallets (respectively). See instructions on page 3.



HVAC INSULATION
SUPERDUCT® RC
COATED MAT-FACED FIBERGLASS DUCT BOARD
WITH E³ PALLET[®] TECHNOLOGY
DATA SHEET

CLOSURE SYSTEMS

Johns Manville recommends only closure systems that comply fully with the requirements of UL 181A when installed with SuperDuct RC as listed in Johns Manville UL Fabrication Sheet, AHS-30.

LIMITATION OF LIABILITY

If the closure system used is not one of the UL 181-approved systems as listed in Johns Manville's Fabrication Sheet, AHS-30, and if application is not in accordance with the tape manufacturer's stated procedures, the UL 181 air duct rating and all product warranties are void.

FLEXURAL RIGIDITY

SuperDuct RC air duct board is available in stiffness values of 475 and 800 EI. The stiffness or flexural rigidity is the product of Young's Modulus of Elasticity (E) and the Moment of Inertia (I), as determined in accordance with NAIMA AHC-100-74 (REF, ASTM D 1037).

MAXIMUM UNREINFORCED DUCT DIMENSIONS

Thickness	Internal Pressure in. water column	Positive in	Negative in
Type 475	0.5	36	34
	1.0	24	22
	2.0	15	14
Type 800	0.5	40	38
	1.0	26	22
	2.0	18	16
Thickness	Internal Pressure Pa	Positive mm	Negative mm
Type 475	125	914	864
	249	610	559
	498	381	356
Type 800	125	1016	965
	249	660	610
	498	457	406

This table summarizes span/pressure limitations for unreinforced duct. For larger duct sizes, see *The Pocket Installer*, AHS-3.

SUSTAINABLE BUILDING ATTRIBUTES



GREENGUARD[®] certification is not intended for residential environments. Instead, the certification is intended only for buildings meeting ASHRAE 62.1-2007 commercial building ventilation rates. This certification is proof that the product meets the GREENGUARD Environmental Institute's indoor air quality standards and product emission standards or VOCs.



AVERAGE 13% RECYCLED CONTENT
POST-CONSUMER

THERMAL CONDUCTIVITY

Thickness		Mean Temp. @ 75°F (24°C)	
in	mm	Btu•in/(hr•ft•°F)	W/m•°C
1	25	0.23	0.033
1½	38	0.23	0.033
2	51	0.23	0.033

Conductivity per ASTM C 518.

THERMAL PERFORMANCE

Thickness		R-Value	
in	mm	hr•ft•°F/Btu	m ² •°C/W
1	25	4.3	0.76
1½	38	6.5	1.15
2	51	8.7	1.53

SUPERDUCT RC SOUND ABSORPTION COEFFICIENTS

(TYPE "A" MOUNTING)

Type	Thickness		Frequency (Hz)						
	in	mm	125	250	500	1000	2000	4000	NRC
475	1	25	0.04	0.27	0.71	0.96	1.03	0.99	0.75
800	1½	38	0.11	0.45	0.96	1.07	1.06	1.00	0.90
800	2	51	0.14	0.81	1.10	1.07	1.03	1.01	1.00

Coefficients were tested in accordance with ASTM C 423 and ASTM E 795.

SUPERDUCT RC SOUND ATTENUATION IN DB/FT [DB/0.305 M]

(1" [25 MM] THICKNESS)

Type	Duct Size		Frequency (Hz)						
	in	mm	125	250	500	1000	2000	4000	8000
475	6 x 12	152 x 305	1.3	2.7	3.5	5.4	6.4	4.6	2.3
475	8 x 12	203 x 305	1.7	1.8	3.0	5.3	6.0	3.2	1.9
475	12 x 12	305 x 305	1.9	1.9	2.7	5.7	5.3	2.1	1.8
475	12 x 24	305 x 610	0.7	1.1	2.3	5.0	3.1	2.1	1.7
475	24 x 24	610 x 610	0.4	0.8	2.1	3.9	1.2	1.6	1.4

Tests conducted on 10' (3.1 m) sections in accordance with ASTM E 477. Attenuation data for subsequent sections are not accumulative.

ISO 9001:2015 CERTIFICATION

Johns Manville mechanical insulation products are designed, manufactured and tested in our own facilities, which are certified and registered to stringent ISO 9001:2015 (ANSI/ASQC 90) series quality standards. This certification, along with regular, independent third-party auditing for compliance, is your assurance that Johns Manville products deliver consistent high quality.

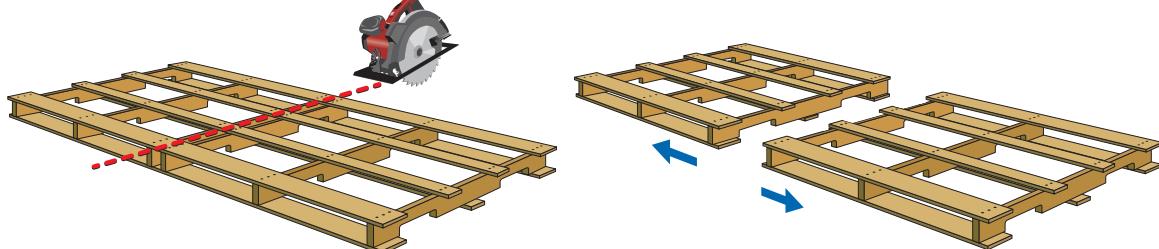
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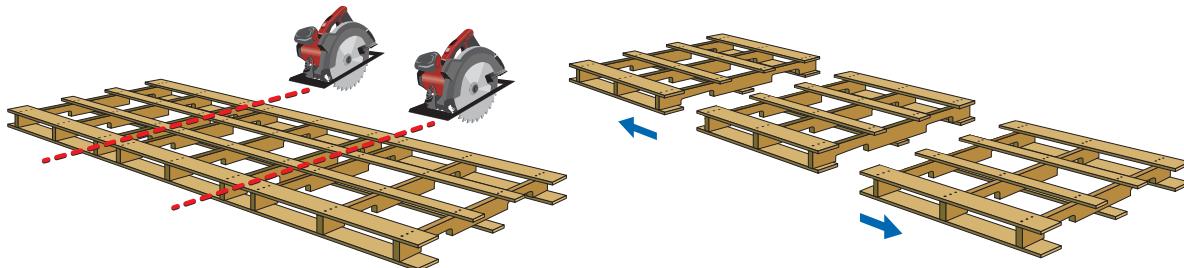
E³ PALLET[®] CUT DOWN INSTRUCTIONS

The 4x8' E³ Pallet[®] can be cut down into two 48x48" pallets, and the 4x10' E³ Pallet[®] can be cut down into three 48x40" pallets. Simply use a circular saw to cut along the red dotted lines shown in the images below.

4x8' E³ PALLET[®]: TWO 48x48" PALLETS



4x10' E³ PALLET[®]: THREE 48x40" PALLETS



	48x48" Cut Down	48x40" Cut Down
Max Load Capacity (Evenly Distributed)	1,587 lbs*	2,885 lbs*
Lateral Collapse Resistance	0.60*	0.70*

*All pallets are subject to abuse, aging and normal wear and tear during use and storage. The data reported in this document represent initial performance of a new pallet after manufacture and do not take into account damage that may occur during handling and use of the pallets.



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Technical specifications as shown in this literature are intended to be used as general guidelines only. Please refer to the Safety Data Sheet and product label prior to using this product. The physical and chemical properties of SuperDuct RC listed herein represent typical, average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Any references to numerical flame spread or smoke developed ratings are not intended to reflect hazards presented by these or any other materials under actual fire conditions.

All Johns Manville products are sold subject to Johns Manville's standard Terms and Conditions, which includes a Limited Warranty and Limitation of Remedy. For a copy of the Johns Manville standard Terms and Conditions or for information on other Johns Manville thermal insulation and systems, visit www.jm.com/terms-conditions or call (800)654-3103.