

Presto-Weld Drip Edge

Factory-Fabricated Coated Metal Edge System

Features and Components

Presto-Weld drip edge is a factory-fabricated coated metal edge system used to terminate at the perimeter of a PVC or TPO membrane. This edge comes with a factory applied, 8" wide PVC flashing strip or 6" wide TPO flashing strip of Johns Manville membrane to help save labor installation costs in the field. Presto-Weld is an economical solution for many conditions such as continuous edge drainage with or without a gutter condition.

- Anchor Cleat: 12' (3.7 m) lengths, 22 gauge (0.79 mm) formed galvanized steel, preslotted fastener holes at 12" (30.48 cm) o.c.
- Fasteners: 1 1/4" (32 mm) ring shank roofing nails, provided.
- Fascia Cover: 12' (3.7 m) lengths, available in 24 ga. (0.6 mm) steel PVC or TPO coated with pre-slotted fastener holes at 6" o.c.
- Finishes: Standard membrane colors available.
- Accessories: Factory-fabricated corners, and special angles and extenders are also available.







Face Height

3" (76.2 mm) 4" (102 mm) 6" (152 mm)

System Compatibility This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

Ply	BU	R	APP		SBS				Ply	≩ TPO			PVC		EPDM		
Ē	HA	CA	CA	HW	HA	CA	HW	SA	gle	M	-	FA	MF	FA	MF	FA	BA
Ξ	Do not use in Multi-Ply systems								Sin	Compatible with the selected Single Ply systems above							ve
Key:	HA = ⊦	lot Applied	CA =	= Cold Ap	plied H	W = Heat	Weldable	SA =	Self Adhe	red	MF =	Mechani	cally Faster	ned FA =	Fully Adhe	ered BA	= Ballasted

Energy and the Environment

Pre-Consumer Recycled Content	Contact Specialty Roofing Products				
Post-Consumer Recycled Content	at (800) 445-1500				

Peak Advantage® Guarantee Information

Covered under the JM Peak Advantage Guarantee when installed in a JM approved roofing system.

Codes and Approvals



- FM 285 approved for face heights listed
- Meets ANSI/SPRI "Wind Design Standard" at a pressure of 282 lb/ft² for face heights listed

Refer to the Safe Use Instructions and product label prior to using this product. The Safe Use Instructions are available by calling (800) 922-5922 or on the Web at www.jm.com/roofing.

Installation/Application

Refer to JM applicator guides or detail drawings for instructions.

Packaging and Dimensions

Anchor Cleat	12' (3.7m) lengths, 22 ga (0.79 mm) formed galvanized steel, pre-slotted holes at 12" o.c.						
Fasteners	1 ¼" (32 mm) ring shank roofing nails						
Fascia Cover	12' (3.7 m) lengths Steel gauge: 24 gauge (0.61 mm) Steel finishes: Available in the full range Johns Manville PVC and TPO colors						
Producing Location	Waukesha, WI						