Features and Components

Use: This product serves as a primer for a JM PMMA system. It promotes adhesion for various metal substrates, including drain bowls and edge metal.

Type: One part liquid-applied flashing primer.

Color: Un-Pigmented

Features: Can be used to prime various metal substrates for a JM PMMA system.

System Compatibility

This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

<table>
<thead>
<tr>
<th>Multi-Ply</th>
<th>BUR</th>
<th>APP</th>
<th>SBS</th>
</tr>
</thead>
<tbody>
<tr>
<td>HA</td>
<td>CA</td>
<td>CA</td>
<td>HW</td>
</tr>
</tbody>
</table>

Compatible with the selected Multi-Ply systems above

Key: 
- HA = Hot Applied
- CA = Cold Applied
- HW = Heat Weldable
- SA = Self Adhered
- MF = Mechanically Fastened
- AD = Adhered
- BA = Ballasted

Do not use in Single Ply systems

Energy and the Environment

Maximum VOC 50 g/l

This product may be used in jurisdictions limiting VOC (volatile organic compounds) content of single ply roofing adhesive to no greater than 250 g/l.

Peak Advantage® Guarantee Information

<table>
<thead>
<tr>
<th>Systems</th>
<th>Guarantee Term</th>
</tr>
</thead>
<tbody>
<tr>
<td>Any JM SBS or BUR roofing system.</td>
<td>Up to 20 years*</td>
</tr>
<tr>
<td>JM PMMA Membrane system.</td>
<td></td>
</tr>
</tbody>
</table>

*Contact JM Technical Services for specific system requirements or guarantee terms.

Installation/Application

- Apply between 32° and 95°F (0° and 35°C)
- Please refer to the Mixing Instructions and Substrate Preparation instructions on the back side of this data sheet.
- Please refer to JM PMMA application instructions.

Packaging

<table>
<thead>
<tr>
<th>Container Sizes</th>
<th>1 gal pail</th>
</tr>
</thead>
</table>

*Coverage, open and dry time rates can vary dramatically depending on the particular substrate and environmental conditions. Coverage rates stated herein are approximate only.

Storage

<table>
<thead>
<tr>
<th>Shelf Life</th>
<th>12 months from manufacture date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Storage Conditions</td>
<td>Clean, dry, indoor environment in an unopened container</td>
</tr>
<tr>
<td>Temperature Range</td>
<td>32°F – 77°F (0°C – 25°C) - Protect from freezing</td>
</tr>
</tbody>
</table>

Refer to the Safety Data Sheet and product label prior to using this product.

The Safety Data Sheet is available by calling (800) 922-5922 or on the Web at www.jm.com/roofing.
Mixing Instructions

JM PMMA Primer - Metal must be stirred before use.

Substrate Preparation

Prepare metal surfaces to near white metal, abraded, and wipe clean with ethyl acetate. Extend preparation a maximum of \( \frac{1}{8} \) inch (3 mm) beyond the termination of the membrane flashing.

<table>
<thead>
<tr>
<th>Cure Times</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>68°F (20°C)</td>
<td>min. 4 hours</td>
<td></td>
</tr>
<tr>
<td>50°F (10°C)</td>
<td>min. 6 hours</td>
<td></td>
</tr>
<tr>
<td>Maximum Re-coat Time</td>
<td>48 hours</td>
<td></td>
</tr>
</tbody>
</table>

The times noted above are approximate, provided as a guideline, and may vary. Actual set times and cure should be established in the field based on actual field conditions.

Clean-Up and Disposal

Clean-Up Information

When work is interrupted or completed, tools must be thoroughly cleaned before the resin hardens.

Disposal Information

For disposal instructions, please refer to the safety data sheet.

Precautions

**Handling** Refer to product Safety Data Sheet (SDS) for additional information pertaining to this product and prior to use or handling. Roofing contractors must advise their crews to precisely follow all safety, storage, handling, preparation and application instructions. JM will not accept responsibility for any use of this product that does not comply with the instructions printed on the containers.