

# **JM PMMA Field Resin**

## **Features and Components**

Use: JM PMMA Field Resin is part of a two-component, fastcuring, polymethyl-methacrylate (PMMA) system for roofing and waterproofing application. It is combined with JM PMMA Catalyst and JM PMMA Scrim to form a monolithic reinforced membrane.

Type: One part of a two-part, elastomeric, liquid-applied membrane.

Color: White or Grey

Features: Elastomeric and monolithic.

Suitable for ponding water areas.

UV stable, high solids, VOC compliant.

Available in Summer and Winter Grade.

May be combined with JM PMMA Thixo for use on vertical flashings.



**System Compatibility** This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

Ρl	BUR	A	PP		S	BS			Ply		TF	<b>)</b> 0			PVC			EPDM	
Ë	HA	CA	HW	HA	CA	HW	SA	MF	gle	MF	AD	SA	IW	MF	AD	IW	MF	AD	BA
ž	(	Compatib	le with t	he select	ed multi	-ply syste	ms abov	e	Sin				Do not	use in si	ngle ply s	systems			

Key: HA = Hot Applied CA = Cold Applied HW = Heat Weldable SA = Self Adhered MF = Mechanically Fastened AD = Adhered BA = Ballasted IW = Induction Welded

## **Energy and the Environment**

Color	Solar Refle	ctance	Thermal Emittance		
COIOI	Initial	3 Year	Initial	3 Year	
White	0.86	0.72	0.89	0.87	
Grey	0.34	0.33	0.88	0.87	

Maximum VOC (as supplied and applied)	< 26 g/l
This product may be used in jurisdictions limiting VOC	(volatile organic compounds) content
of roofing adhesive to no greater than 250 g/l.	

## **Peak Advantage® Guarantee Information**

Systems	Guarantee Term
Any JM SBS or BUR roofing system. JM PMMA Membrane system.	Up to 20 years*

\*Contact JM Technical Services for specific system requirements or guarantee terms.

#### **Codes and Approvals**



## Installation/Application



- Apply Summer Grade between 50° and 95° F (10° and 35° C)
- Apply Winter Grade between 23° and 68°F (-5° and 20°C)
- Please refer to the Mixing and Catalyzing instuctions on the back side of this data sheet.
- Please refer to JM PMMA application instructions.

## Packaging and Coverage

Container Sizes	20 kg pail
Pails per Pallet	36 pails
Shipping Weight	Approx 44 lb
Coverage Rate*	70 ft <sup>2</sup> (6.5 m <sup>2</sup> )

\* Coverage, open and dry time rates can vary dramatically depending on the particular substrate and environmental conditions. Coverage rates stated herein are approximate only. If FM Global® or UL® approval is required, consult specific RoofNav<sup>SM</sup> or the UL Certifications Directory for specific application rates.

## Storage

Shelf Life	12 months from manufacture date
Storage Conditions	Clean, dry, indoor environment in an unopened container
Temperature Range	32°F – 77°F (0°C – 25°C) - Protect from freezing



# **JM PMMA Field Resin**

# **Physical Properties**

Property	ASTM Test Method	JM PMMA Field Resin	
PMMA Thickness	-	2.3 mm (90 mils)	
Peak Load @ 23°C (73°F) avg.	ASTM D 5147 Sec 6	12.3 kN/m (70 lbf/in)	
Elongation @ Peak Load, avg.	ASTM D 5147 Sec 6	42%	
Peak Load @ 23°C (73°F) avg.	ASTM D 412 (dumbbell)	15.8 kN/m (90 lbf/in)	
Elongation @ Peak Load, avg.	ASTM D 412 (dumbbell)	55%	
Shore A Hardness, avg.	ASTM D 2240	81	
Water Absorption, (Method I) (24h @ 23°C (73°F))	ASTM D 570	0.41%	
Water Absorption, (Method II) (48h @ 50°C (122°F))	ASTM D 570	1.57%	
Low Temperature Flexibility	ASTM D 7264	-36°C (-33°F)	
Dimensional Stability (maximum movement)	ASTM D 5147 Sec 10	-0.063%	
Tear Strength	ASTM D 5147 Sec 7	0.5 kN (107 lbf)	
Tensile Strength	ASTM D 412	5.7 mPa (817 psi)	

Values based on 90 mil (2.3mm) thick reinforced PMMA membrane.

# **Precautions**

Handling Refer to product Safety Data Sheet (SDS) for additional information pertaining to this product and prior to use or handling. Roofing contractors must advise their crews to precisely follow all safety, storage, handling, preparation and application instructions. JM will not accept responsibility for any use of this product that does not comply with the instructions printed on the containers.

# **Mixing and Catalyzing**

Thoroughly mix the entire drum of resin for 2-3 minutes before each use, and prior to pouring off resin into a second container if batch mixing. Catalyze only the amount of material that can be used within 10-15 minutes. Add pre-measured catalyst to the resin component, stir for 2-minutes using a slow-speed mechanical agitator (200-400 rpm) or stirring stick.

### **Summer Grade**

JM PMMA Resin - Summer Grade							
Ambient Temperature	50°F - 68°F (10°C - 20°C)	68°F - 95°F (20°C - 35°C)					
Catalyst	8 (0.8 kg) packets	4 (0.4 kg) packets					
Coverage	70 ft <sup>2</sup> (6.5 m <sup>2</sup> )						
Ambient Temperature Range	50°F- 95°F (10°C- 35°C)						
Surface Temperature Range	50°F- 122°F (10°C- 50°C)						
Resin Temperature Range	50°F - 86°F (10°C - 30°C)						
Pot Life*	15 minutes						
Rainproof*	30 minutes						
Next Coat*	60 minutes						
Fully Cured*	3 hours						
*All times listed for 68°F (20°C)							

#### Winter Grade

JM PMMA Resin - Winter Grade								
Ambient Temperature	23°F - 37°F (-5°C - 3°C)	37°F - 50°F (3°C - 10°C)	50°F - 68°F (10°C - 20°C)					
Catalyst	Catalyst 12 (1.2 kg) packets		4 (0.4 kg) packets					
Coverage		70 ft <sup>2</sup> (6.5 m <sup>2</sup> )						
Ambient Temperati	ure Range	23°F - 68°F (-5°C - 20°C)						
Surface Temperatu	ire Range	23°F - 68°F (-5°C - 20°C)						
Resin Temperature	Range	37°F - 68°F (3°C - 20°C)						
Pot Life*		20 minutes						
Rainproof*		45 minutes						
Next Coat*		60 minutes						
Fully Cured*		6 hours						

\*All times listed for 68°F (20°C).

## **Clean-Up and Disposal**

#### **Clean-Up Information**

When work is interrupted or completed, tools must be thoroughly cleaned before the resin hardens.

## **Disposal Information**

For disposal instructions, please refer to the safety data sheet.

Technical specifications as shown in this literature are intended to be used as general guidelines only. Please refer to the Safety Data Sheet and product label prior to using this product. The Safety Data Sheet is available by calling (800) 922-5922 or on the web at www.jm.com/roofing. The physical and chemical properties of the product listed herein represent typical, average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Check with the regional sales representative nearest you for current information. All Johns Manville products are sold subject to Johns Manville's standard Terms and Conditions, which includes a Limited Warranty and Limitation of Remedy. For a copy of the Johns Manville standard Terms and Conditions or for information on other Johns Manville roofing products and systems, visit www.jm.com/terms-conditions.