

Features and Components

Use: For adhering JM EPDM membrane to approved roofing substrates. *Limited availability from October 1st to April 15th. See this [Bulletin](#) for additional information.*

Type: One-part, water-based membrane adhesive, one or two-sided application.

Substrates: Compatible with approved insulations and cover boards; wood or concrete substrates.

Color: White when wet and adhering one-sided horizontal application, and clear when ready to adhere for two-sided vertical application.



System Compatibility *This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.*

Multi-Ply	BUR		APP		SBS			
	HA	CA	HW	HA	CA	HW	SA	MF
Do not use in multi-ply systems								

Single Ply	TPO				PVC			EPDM		
	MF	AD	SA	IW	MF	AD	IW	MF	AD	BA
Used to adhere membranes in EPDM single ply systems										

Key: HA = Hot Applied CA = Cold Applied HW = Heat Weldable SA = Self Adhered MF = Mechanically Fastened IW = Induction Weld BA = Ballasted AD = Adhered

Energy and the Environment

VOC	<250 g/L Calculated
This product may be used in jurisdictions limiting VOC (volatile organic compounds) content of single ply roofing adhesive to no greater than 250 g/l.	

Precautions

Adhesive contains ingredients which could be harmful if mishandled. Contact with skin and eyes should be avoided, and the recommended personal protective equipment should be worn.

Technical specifications as shown in this literature are intended to be used as general guidelines only. Please refer to the Safety Data Sheet and product label prior to using this product. The Safety Data Sheet is available by calling (800) 922-5922 or on the web at www.jm.com/roofing. The physical and chemical properties of the product listed herein represent typical, average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Check with the regional sales representative nearest you for current information.

All Johns Manville products are sold subject to Johns Manville's standard Terms and Conditions, which includes a Limited Warranty and Limitation of Remedy. For a copy of the Johns Manville standard Terms and Conditions or for information on other Johns Manville roofing products and systems, visit www.jm.com/terms-conditions.

Installation/Application



- Apply when the ambient and substrate temperature will be above 40° F(4°C) and rising for 48 hours.
- This is a 2-sided adhesive when applied in a vertical application. When used in a horizontal application, apply one-sided. When using in a one-sided applicator apply only to substrate.
- Do Not Thin. Refer to the application instructions guidelines for proper utilization of this adhesive.

Packaging and Coverage

Container Size	5 gal (18.91) pail
Shipping Weight (approx.)	46 lb (20.9 kg)
Coverage Rates* (One Sided)**	140-220 ft ² /gal (3.44-5.40 m ² /l)
Coverage Rates* (Two Sided)***	140 ft ² /gal (3.44 m ² /l)

* Coverage, open and dry time rates can vary dramatically depending on the particular substrate and environmental conditions. Coverage rates stated herein are approximate only. If FM Global® or UL® approval is required, consult specific RoofNavSM or the UL Certifications Directory for specific application rates.

** For one-sided application, full adhesive is applied to the substrate.

*** For two-sided application, half of the adhesive is applied to the substrate and half of the adhesive is applied to the membrane.

Storage

Shelf Life	12 months from manufacture date
Storage Conditions	Clean, dry, indoor environment, unopened container
Temperature Range	60°F – 80°F (16°C – 27°C) - Protect from freezing

Exposure Window

Johns Manville recommends immediate and complete use upon opening. Use open containers within 48 hours of opening. Replace lid on can when not in use. Adhesive that has changed color or viscosity is no longer usable.