

JM EPDM R 75 mil - FIT (MF, 1-Sided)

Polyester-Reinforced Ethylene Propylene Diene Monomer Membrane

Meets the requirements of ASTM D 4637, Type II

Features and Components

Membrane: Cured EPDM (ethylene propylene diene monomer) reinforced with a tough 1,000+ denier polyester mat. Excellent puncture and hail resistance.

Factory Inseam Tape: For superior quality assurance and labor savings compared to field fabricated seams.

Fully Extruded: Produces fewer air voids, more uniform thickness and smoother sheets.

Vulcanization Process: Combines two layers of membrane to produce a fully cross-linked monolithic membrane.

Polymer Formulation: Performs in extreme temperature climates and withstands differential movement (elongation).

UV-Stabilization Properties: Offers outstanding ozone and weather resistance delivering one of the longest service lives available.

Technical Expertise: Backed by 30+ years of EPDM experience and installations.





Color Black

System Compatibility This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

Ply	BUR	AF	P			SBS			ā	Ъ		TP	0			PVC			EPDM	
-iti	HA	CA	HW	HA	CA	HW	SA	MF	-	gle	MF	AD	SA	IW	MF	AD	IW	MF	AD	BA
ž	EXAMPLE Compatible with the selected Multi-Ply systems above				ć	S		Comp	atible v	with the	selecte	ed Singl	e Ply s	ystems a	above					

Key: HA = Hot Applied CA = Cold Applied HW = Heat Weldable SA = Self Adhered MF = Mechanically Fastened IW = Induction Weld BA = Ballasted AD = Adhered

Energy and the Environment

Property	Value
Reflectivity* (ASTM C 1549)	0.06
Emissivity* (ASTM C 1371)	0.87
Post-consumer Recycled Content	0%
Pre-Consumer Recycled Content	0%

*Test methods for reflectivity and emissivity are LEED®- and CRRC®-approved.

Peak Advantage® Guarantee Information

Enhanced guarantees are now available on certain systems for wind and puncture. Consult your local sales representative for more information and for specific guarantee terms and costs.

Product	Guarantee Term
JM EPDM R 75 mil - FIT (MF)	Up to 25 years

Codes and Approvals



Installation/Application



Refer to JM EPDM Application Guides and Detail Drawings for instructions.

Packaging and Dimensions

Roll Size*	Roll Coverage	Factory Inseam Tape Width			
10' x 100' (3.05 m x 30.48 m)	1000 ft ² (92.9 m ²)	6 " (152 mm)			
Membrane extruded in:	Milan, OH				

Storage

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Shelf Life	12 months from manufacture date
Storage Conditions	The Inseam tape at the end of each roll is susceptible to damage. Store away from areas or materials where punctures or physical damage is likely to occur. Store indoors, out of direct sunlight, keep clean and dry prior to use. Do not stack rolls on top of one another for extended periods of time.
Temperature Range	60°F – 80°F (15.6°C – 26.7°C)

Refer to the Safe Use Instructions and product label prior to using this product. The Safe Use Instructions are available by calling (800) 922-5922 or on the Web at www.jm.com/roofing.



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Tested Physical Properties

Physi	cal Properties	ASTM Test Method	Standard for ASTM D 4637, Type II	JM EPDM R 75 mil - FIT System (MF)	
	Breaking Strength (lbf)	D 751 A	> = 90	287	
	Elongation at Fabric Break, Ultimate (%)	D 751 A	> = 15	MD 35, XMD 36*	
ngth	Elongation, Ultimate (%)	D 412	> = 250	482	
Strength	Tear Strength (lbf)	D 751 B	> = 10	104	
	Dynamic Puncture Resistance, 10J, Type II	D 5635	pass	pass	
	Static Puncture Resistance, 55.1 lbf, Type II	D 5602	pass	pass	
	Overall Sheet Thickness (in.)	D 751	+/- 10%	pass	
<u>it</u>	Thickness Over Scrim, Weathering Side (in.)	D 7635	0.015	0.033	
Longevity	Brittleness Point (°F)	D 2137	< = -49	pass	
Lo	Ozone Resistance	D 1149	pass	pass	
	Water Absorption (mass %)	D 471	< = 8	0.1	
e e	Heat Aged 670 hrs @ 240°F	D 573			
Heat Aged Performance	Breaking Strength (lbf)	D 751	> = 80	297	
leat erfon	Elongation, Ultimate (%)	D 412	> = 200	284	
- ~	Linear Dimensional Change (%)	D 1204	< ± 1	0.02	
Weathering Performance	Weathering Resistance, 5040 KJ/(m2-nm) @ 340 nm	D 4637 / G 151 / G 155			
	Visual Inspection	_	pass	pass	

* MD = Machine Direction

XMD = Cross-Machine Direction

Physical Properties – Factory Inseam Tape

Physical Property	JM EPDM R 75 mil - FIT System (MF)					
Base	Rubber/Butyl polymer					
Color	Black					
Solvents	Residual Solvent Present					
Percent Solids	100%					
Cure State	Cured					
Thickness	30 mils (Nominal)					
Width	6 " (152 mm)					
Release Liner	Polyester					