

JM EPDM R 60 MIL - FIT (MF, 1-Sided)

Polyester-Reinforced Ethylene Propylene Diene Monomer Membrane

Meets the requirements of ASTM D 4637, Type II

Features and Components

Membrane: Cured EPDM (ethylene propylene diene monomer) reinforced with a tough 1,000+ denier polyester mat. Excellent puncture and hail resistance.

Factory Inseam Tape: For superior quality assurance and labor savings compared to field fabricated seams.

Fully Extruded: Produces fewer air voids, more uniform thickness and smoother sheets.

Vulcanization Process: Combines two layers of membrane to produce a fully cross-linked monolithic membrane.

Polymer Formulation: Performs in extreme temperature climates and withstands differential movement (elongation).

UV-Stabilization Properties: Offers outstanding ozone and weather resistance delivering one of the longest service lives available.

Technical Expertise: Backed by 30+ years of EPDM experience and installations.



Component Membrane

Single Ply

Color

Black

System Compatibility This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

Ply	BUR	APP		SBS				
Multi-l	HA	CA	HW	HA	CA	HW	SA	MF
ž	Compatible with the selected Multi-Ply systems above							

₽	TP0			PVC			EPDM			
Single	MF	AD	SA	IW	MF	AD	IW	MF	AD	BA
S		Comp	atible v	with the	selecte	ed Singl	e Ply sy	stems a	bove	

Key: HA = Hot Applied CA = Cold Applied HW = Heat Weldable SA = Self Adhered MF = Mechanically Fastened IW = Induction Weld BA = Ballasted AD = Adhered

Energy and the Environment

Property	Value		
Reflectivity* (ASTM C 1549)	0.06		
Emissivity* (ASTM C 1371)	0.87		
Post-consumer Recycled Content	0%		
Pre-Consumer Recycled Content	0%		

^{*}Test methods for reflectivity and emissivity are LEED®- and CRRC®-approved.

Peak Advantage® Guarantee Information

Enhanced guarantees are now available on certain systems for wind and puncture.

Consult your local sales representative for more information and for specific guarantee terms and costs.

Product	Guarantee Term
JM EPDM R 60 mil - FIT (MF)	Up to 20 years

Codes and Approvals





Installation/Application







Fastened

Refer to JM EPDM Application Guides and Detail Drawings for instructions.

Packaging and Dimensions

Roll Size*	Roll Coverage	Factory Inseam Tape Width		
10' x 100' (3.05 m x 30.48 m)	1000 ft ² (92.9 m ²)	6" (152 mm)		
Membrane extruded in:	Milan, OH			

Storage

Shelf Life	12 months from manufacture date			
Storage Conditions	The Inseam tape at the end of the roll is susceptible to damage. Store away from areas or materials where punctures or physical damage is likely to occur. Store indoors, out of direct sunlight, keep clean and dry prior to use. Do not stack rolls on top of one another for extended periods of time.			
Temperature Range	60°F – 80°F (15.6°C – 26.7°C)			



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Tested Physical Properties

Physi	cal Properties	ASTM Test Method	Standard for ASTM D 4637, Type II	JM EPDM R 60 mil - FIT System (MF)	
	Breaking Strength (lbf)	D 751 A	>= 90	251	
	Elongation at Fabric Break, Ultimate (%)	D 751 A	>= 15	MD 37, XMD 37*	
Strength	Elongation, Ultimate (%)	D 412	> = 250	452	
Stre	Tear Strength (lbf)	D 751 B	>= 10	110	
	Dynamic Puncture Resistance, 10J, Type II	D 5635	pass	pass	
	Static Puncture Resistance, 55.1 lbf, Type II	D 5602	pass	pass	
	Overall Sheet Thickness (in.)	D 751	+/- 10%	pass	
<u>:</u>	Thickness Over Scrim, Weathering Side (in.)	D 7635	0.015	0.026	
Longevity	Brittleness Point (°F)	D 2137	<=-49	pass	
ق	Ozone Resistance	D 1149	pass	pass	
	Water Absorption (mass %)	D 471	<=8	0.3	
_ e	Heat Aged 670 hrs @ 240°F	D 573			
Heat Aged Performance	Breaking Strength (lbf)	D 751	>= 80	232	
leat	Elongation, Ultimate (%)	D 412	>= 200	270	
~	Linear Dimensional Change (%)	D 1204	<±1	0.06	
Weathering Performance	Weathering Resistance, 5040 KJ/(m2-nm) @ 340 nm	D 4637 / G 151 / G 155			
Weatl Perfon	Visual Inspection	-	pass	pass	

Physical Properties – Factory Inseam Tape

Physical Property	JM EPDM R 60 mil - FIT System (MF)		
Base	Rubber/Butyl polymer		
Color	Black		
Solvents	Residual Solvent Present		
Percent Solids	100%		
Cure State	Cured		
Thickness	30 mils (Nominal)		
Width	6" (152 mm)		
Release Liner	Polyester		

Technical specifications as shown in this literature are intended to be used as general guidelines only. Please refer to the Safety Data Sheet and product label prior to using this product. The Safety Data Sheet is available by calling (800) 922-5922 or on the web at www.jm.com/roofing. The physical and chemical properties of the product listed herein represent typical, average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Check with the regional sales representative nearest you for current information.

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