

JM EPDM NR 45 MIL - FIT

Ethylene Propylene Diene Monomer Membrane with Factory Inseam Tape

Meets the requirements of ASTM D 4637, Type I

Features and Components

Membrane: Nonreinforced, cured EPDM (ethylene propylene diene monomer).

Factory Inseam Tape: For superior quality assurance and labor savings compared to field fabricated seams.

Fully Extruded: Produces fewer air voids, more uniform thickness and smoother sheets.

Vulcanization Process: Combines two layers of membrane to produce a fully cross-linked monolithic membrane.

Membrane Formulation: Performs in extreme temperature climates and withstands differential movement (elongation).

UV-Stabilization Properties: Offers outstanding ozone and weather resistance delivering one of the longest service lives available.

Technical Expertise: Backed by 30+ years of EPDM experience and installations.





Color

Black

Syste	m Compatibilit	This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.
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Ρl	BL	JR	A	PP		SE	BS		Ply	TF	<u>,0</u>	P\	/C		EPDM	
Ē	HA	CA	CA	HW	HA	CA	HW	SA	gle	MF	FA	MF	FA	MF	AD	BA
Ř			Do not	use with I	Multi-Ply :	systems			Sin	(Compatible	with the s	elected Sir	igle Ply sys	tems above	;

Key:	HA = Hot Applied	CA = Cold Applied	HW = Heat Weldable	SA = Self Adhered	MF = Mechanically Fastened	AD = Adhered	BA = Ballasted
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Energy and the Environment

Property	Value
Reflectivity* (ASTM C 1549)	0.06
Emissivity* (ASTM C 1371)	0.88
Post-consumer Recycled Content	0%
Pre-Consumer Recycled Content	0%

*Test methods for reflectivity and emissivity are LEED®- and CRRC®-approved.

Peak Advantage® Guarantee Information

Enhanced guarantees are now available on certain systems for wind and puncture. Consult your local sales representative for more information and for specific guarantee terms and costs.

Product	Guarantee Term				
When used in most JM EPDM Systems*	Up to 15 years				
*Contact JM Technical Services for specific systems.					

Codes and Approvals



APPROVED

Installation/Application



Refer to JM EPDM Application Guides and detail drawings for instructions.

Packaging and Dimensions

Roll Size (One-Sided Pre-Tape)	Roll Coverage	Factory Inseam Tape Width	
10'x100' (3.05 m x 30.48 m)	1000 ft ² (92.9 m ²)	4" (102 mm)	
20'x100' (6.1 m x 30.48 m)	2000 ft ² (185.8 m ²)	4" (102 mm)	
30'x100' (9.15 m x 30.48 m)	3000 ft ² (278.7 m ²)	4" (102 mm)	
Roll Size (Two-Sided Pre-Taped)	Roll Coverage	Factory Inseam Tape Width	
10'x100' (3.05 m x 30.48 m)	1000 ft ² (92.9 m ²) 4" (102 mm)		
Membrane extruded in:	N	lilan, OH	

Storage

Shelf Life	12 months from manufacture date			
Storage Conditions	The Inseam tape at the end of each roll is susceptible to damage. Store away from areas or materials where punctures or physical damage is likely to occur. Store indoors, out of direct sunlight, keep clean and dry prior to use. Do not stack rolls on top of one another for extended periods of time.			
Temperature Range	60°F-80°F (15.6°C-26.7°C)			

Refer to the Safe Use Instructions and product label prior to using this product. The Safe Use Instructions are available by calling (800) 922-5922 or on the Web at

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Tested Physical Properties – Membrane

Physic	al Property	ASTM Test Method	Standard for ASTM D 4637, Type I	JM EPDM NR 45 mil - FIT System	
	Tensile Strength (psi)	D 412	> = 1305	1686	
	Elongation, Ultimate (%)	D 412	> = 300	451	
Strength	Tensile Set (%)	D 412	< = 10	0.4	
Stre	Tear Resistance (lbf/in.)	D 624	> = 150	185	
	Dynamic Puncture Resistance, 5J, Type I	D 5635	pass	pass	
	Static Puncture Resistance, 44.1 lbf, Type I	D 5602	pass	pass	
	Overall Sheet Thickness (in.)	D 751	+/- 10%	pass	
evity	Brittleness Point (°F)	D 2137	< = -49	pass	
Longevity	Ozone Resistance	D 1149	pass	pass	
	Water Absorption (mass %)	D 471	< = 8	0.55	
	Heat Aged 670 hrs @ 240°F	D 573			
jed	Tensile Strength (psi)	D 412	> = 1205	1693	
Heat Aged Performance	Elongation, Ultimate (%)	D 412	> = 200	287	
Perf	Tear Resistance (Ibf/in.)	D 624	> = 125	149	
	Linear Dimensional Change (%)	D 1204	< +/- 1	0.4	
ing nce	Weathering Resistance, 5040 KJ/(m2-nm) @ 340 nm	D 4637 / G 151 / G 155			
Weathering Performance	Visual Inspection	_	pass	pass	
We Perf	Elongation, Ultimate (%)	D 412	> = 200	449	

Physical Properties – Factory Inseam Tape

Physical Property	JM EPDM NR 45 mil - FIT System
Base	Rubber/Butyl polymer
Color	Black
Solvents	None
Percent Solids	100%
Cure State	Partially Cured
Thickness	$25 \text{ mils} \pm 5 \text{ mils}$
Width	4" (102 mm)
Release Liner	Polyester