Features and Components

**Use:** For adhering JM EPDM membrane to approved roofing substrates. Limited availability from October 1st to April 15th. See Bulletin T18-002, dated September 18, 2015 for additional information.

**Type:** One-part, water-based membrane adhesive, one or two-sided application.

**Substrates:** Compatible with approved insulations and cover boards; wood or concrete substrates.

**Color:** White

**System Compatibility** This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

* BH = Hot Applied  CA = Cold Applied  HW = Heat Weldable  SA = Self Adhered

**Energy and the Environment**

**VOC** <250 g/L Calculated

This product may be used in jurisdictions limiting VOC (volatile organic compounds) content of single ply roofing adhesive to no greater than 250 g/L.

**Precautions**

Adhesive contains ingredients which could be harmful if mishandled. Contact with skin and eyes should be avoided, and the recommended personal protective equipment should be worn.

**Installation/Application**

- Apply when the ambient and substrate temperature is 40°F (5°C) and rising.
- Typically used in MF and BA systems as a flashing adhesive.
- Do Not Thin. Refer to the application instructions guidelines for proper utilization of this adhesive.

**Packaging and Coverage**

| Container Size | 5 gal (18.91) pail |
| Shopping Weight (approx.) | 46 lb (20.9 kg) |
| Coverage Rates* (One and Two Sided)** | 120-180 ft²/gal (2.95-4.42 m²/l) |

* Coverage, open and dry time rates can vary dramatically depending on the particular substrate and environmental conditions. Coverage rates stated herein are approximate only. If FM Global® or UL® approval is required, consult specific RoofNavSM or the UL Certifications Directory for specific application rates.

** For one-sided application, full adhesive is applied to the substrate. For two-sided application, half of the adhesive is applied to the substrate and half of the adhesive is applied to the membrane.

**Storage**

| Shelf Life | 12 months from manufacture date |
| Storage Conditions | Clean, dry, indoor environment, unopened container |
| Temperature Range | 60°F – 80°F (16°C – 27°C) - Protect from freezing |

**Exposure Window**

Johns Manville recommends immediate and complete use upon opening. Use open containers within 48 hours of opening. Replace lid on can when not in use. Adhesive that has changed color or viscosity is no longer usable.