

JM SPF PRODUCTS	INITIAL RECOMMENDED PROCESS PARAMETERS	
JM Corbond® III	Preheat Temp (A)	95° – 120°F (35° – 49°C)
	Preheat Temp (B)	105° – 125°F (40° – 52°C)
	Hose Heat Temp	100° – 125°F (38° – 52°C)
	Dynamic Pressures (during application)	Min. 1100 psi
	Drum Storage Temp	50° – 75°F (10° – 24°C)
	Drum Temp During Application	65° – 80°F (18° – 27°C)
	Surface Temperature (Summer)	45° – 120°F (7° – 49°C)
	Surface Temperature (Winter)	20° – 70°F (-7° – 21°C)
JM Corbond® IV	Preheat Temp (A)	110° – 130°F (43° – 54°C)
	Preheat Temp (B)	115° – 135°F (46° – 57°C)
	Hose Heat Temp	110° – 135°F (43° – 57°C)
	Dynamic Pressures (during application)	Min. 1100 psi
	Drum Storage Temp	50° – 80°F (10° – 27°C)
	Drum Temp During Application	65° – 80°F (18° – 27°C)
	Surface Temperature (Summer)	45° – 120°F (7° – 49°C)
	Surface Temperature (Winter)	25° – 75°F (-4° – 24°C)
JM Corbond® oc SPF	Drum Storage Temperature	40° – 85°F (4° – 29°C)
	Drum Preheat Temperature	75° – 95°F (24° – 35°C)
	Surface Temperature	45° – 120°F (7° – 49°C)
	Proportioner Temperature	105° – 135°F (43° – 57°C)
	Hose Temperature	105° – 135°F (43° – 57°C)
	Maximum Agitator Working Pressure	100 psi
	Maximum Agitator Speed	500 rpm
	Proportioner Pressure (Dynamic)	800 – 1450 psi
JM Corbond® ocx SPF	Drum Storage Temperature	40° – 85°F (4° – 29°C)
	Drum Preheat Temperature	75° – 95°F (24° – 35°C)
	Surface Temperature	45° – 120°F (7° – 49°C)
	Proportioner Temperature	115° – 140°F (46° – 60°C)
	Hose Temperature	115° – 140°F (46° – 60°C)
	Maximum Agitator Working Pressure	100 psi
	Maximum Agitator Speed	500 rpm
	Proportioner Pressure (Dynamic)	800 – 1450 psi