

DIBITEN POLY/4.5 GRANULAR SPECIFICATIONS

Nailable Decks, No Insulation

Specification 451

Specification 451 FR

Deck Types:

Plywood, Wood Plank, Lightweight Insulating Concrete, Poured & Precast Gypsum.

Base Sheet:

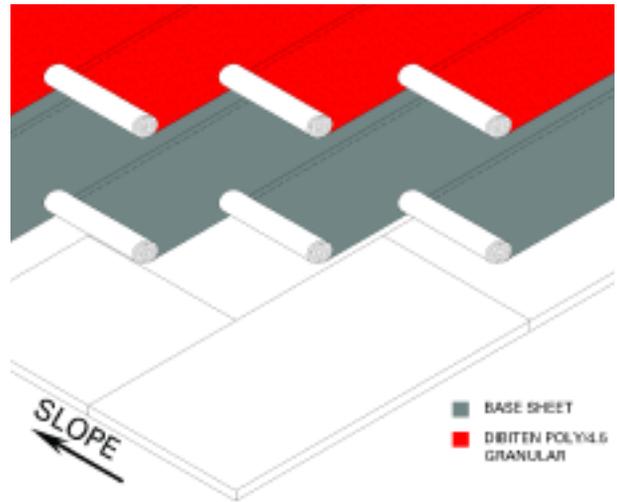
For plywood or wood plank decks: U.L. approved fiber glass base sheet type G-2 (25 lbs. per 100 square feet or heavier).

Dibiten Poly/4.5 Granular:

Granular (slate flake) finished modified bitumen membrane reinforced with nonwoven polyester fabric. Method of application: heat weld applied only.

Roofing Application:

1. Where required, mechanically fasten a 19 3/4" (502 mm) wide piece of base into the structural deck. The remaining base plies are to be applied full width with (76 mm) side and 4" (102 mm) end laps over the preceding sheets. Fasten the laps at 9" (229 mm) centers, and down the longitudinal center of each felt ply. Place two rows of fasteners, with the rows spaced approximately 11" (279 mm) apart, and fasteners staggered on approximately 1/8" (457 mm) centers. Use fasteners appropriate to the insulation and deck.
2. Starting at the low point of the roof, heat weld a full width piece of Dibiten Poly 4.5 or Poly 4.5 FR, so that it is firmly and uniformly set. Subsequent sheets are to be applied in the same manner, with 4" (102 mm) side and 6" (152 mm) end laps over the preceding sheets. All laps must be rolled with a 3" (76 mm) rounded edge roller. A 1/8" to 3/8" (3 mm to 10 mm) bleedout of compound shall be visible at the edge of all seams. All laps must be checked for good adhesion. Preparation of the 6" (152 mm) end lap requires scuffing away all loose granules. Heat and embed all remaining granules. Apply heat to the roll being seamed while making sure both have a good compound flow to adhere the two surfaces. End laps must be checked for proper adhesion.



Specification & Application Manual

Modified Bitumen Roofing Membranes

DIBITEN POLY/4.5 GRANULAR SPECIFICATIONS

Nailable Decks, Insulation

Specification 452 Specification 452 FR

Deck Types:

Plywood, Wood Plank, Lightweight Insulating Concrete, Poured & Precast Gypsum.

Insulation:

Only rigid roof insulation compatible with Dibiten modified bitumen membranes should be used (see requirements in Insulation Application below). Dibiten membrane products may be adhered directly to Johns Manville DuraBoard. All other insulations require a fiber glass base sheet to be installed on top of the insulation before Dibiten products are installed. Expanded polystyrene may not be used unless it is sandwiched between two layers of perlite board.

Base Sheet: (Except when using DuraBoard)

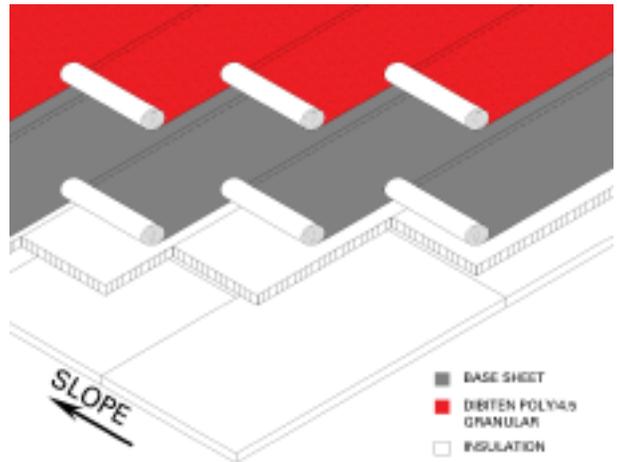
U.L. approved type G-2 fiber glass base sheet (25 lbs. per 100 square feet or heavier) is required, mechanically fastened, over all insulations.

Dibiten Poly/4.5 Granular:

Granular (slate flake) finished modified bitumen membrane reinforced with nonwoven polyester fabric. Method of application: heat weld applied only.

Insulation Application:

1. Install insulation units with long joints continuous. End joints should be staggered so that they are offset at least 12" from the end joints in adjacent rows. The units of insulation should fit snugly to adjoining units.
2. If Johns Manville DuraBoard insulation is utilized by itself or as the top layer of a multilayer insulation system, Dibiten smooth or granulated products may be heat welded directly to the DuraBoard
3. Insulation may be mechanically attached to metal, gypsum, cementitious wood fiber or structural concrete decks. Insulation may be adhered with an appropriate cold adhesive to structural concrete, cementitious wood fiber and pre-cast concrete decks.
4. Other roof insulation products can be used without DuraBoard if it is possible to mechanically attach a fiber glass base sheet through the insulation into the deck (metal, structural concrete, gypsum, cementitious wood fiber).



5. Where required, mechanically fasten a 19 3/4" (502 mm) wide piece of base ply through the insulation. The remaining base plies are to be applied full width with 3" (76 mm) side and 4" (102 mm) end laps over the preceding sheets. Fasten the laps at 9" (229 mm) centers, and down the longitudinal center of each felt ply, place two rows of fasteners, with the rows spaced approximately 11" (279 mm) apart, and fasteners staggered on approximately 1/8" (457 mm) centers. Use fasteners appropriate to the insulation and deck.

Roof Application:

1. Starting at the low point of the roof, heat weld a full width piece of Dibiten Poly 4.5 or Poly 4.5 FR, so that it is firmly and uniformly set. Subsequent sheets are to be applied in the same manner, with 4" (102 mm) side and 6" (152 mm) end laps over the preceding sheets. All laps must be rolled with a 3" (76 mm) rounded edge roller. A 1/8" to 3/8" (3 mm to 10 mm) bleedout of compound shall be visible at the edge of all seams. All laps must be checked for good adhesion. Preparation of the 6" (152 mm) end lap requires scuffing away all loose granules. Heat and embed all remaining granules. Apply heat to the roll being seamed while making sure both have a good compound flow to adhere the two surfaces. End laps must be checked for proper adhesion.

DIBITEN POLY/4.5 GRANULAR SPECIFICATIONS

Nailable Decks, No Insulation, Two Ply Specification

Specification 451-2

Specification 451-2 FR

Deck Types:

Plywood, Wood Plank, Lightweight Insulating Concrete, Poured & Precast Gypsum.

Base Sheet:

For plywood or wood plank decks: U.L. approved fiber glass base sheet type G-2 (25 lbs. per 100 square feet or heavier).

Dibiten Poly/4, Poly/5:

Smooth surfaced modified bitumen membrane reinforced with nonwoven polyester fabric. Method of application: heat weld applied only.

Dibiten Poly/4.5 Granular:

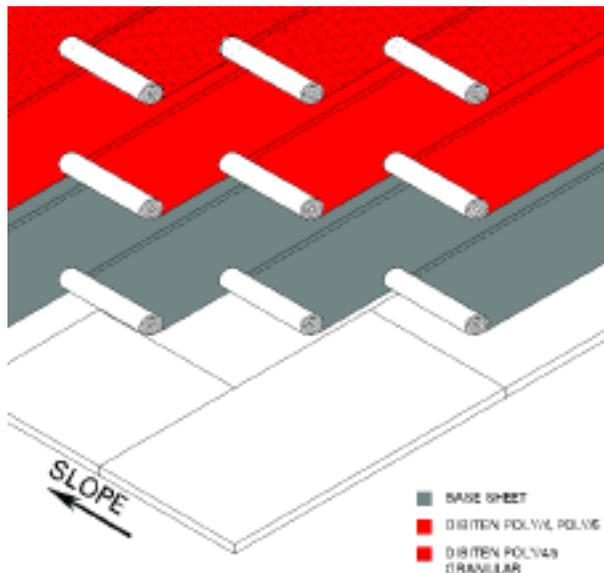
Granular (slate flake) finished modified bitumen membrane reinforced with nonwoven polyester fabric. Method of application: heat weld applied only.

Base Application:

1. Where required mechanically fasten a 19 3/4" (502 mm) wide piece of base ply through the insulation. The remaining base plies are to be applied full width with 3" (76 mm) side and 4" (102 mm) end laps over the preceding sheets. Fasten the laps at 9" (229 mm) centers, and down the longitudinal center of each felt ply, place two rows of fasteners, with the rows spaced approximately 11" (279 mm) apart, and fasteners staggered on approximately 1/8" (457 mm) centers. Use fasteners appropriate to the insulation and deck.

Roof Application:

1. Starting at the low edge of the roof, heat weld a 19 3/4" (502 mm) wide piece of Dibiten Poly/4 or Poly/5. The remaining sheets are to be applied full width, with 4" (102 mm) side and 6" (152 mm) end laps over the preceding sheets.
2. Starting at the low point of the roof, heat weld a full width piece of Dibiten Granular or Dibiten FR so that it is firmly and uniformly set. Subsequent sheets are to be applied in the same manner, with 4" (102 mm) side and 6" (152 mm) end laps over the preceding sheets. All laps must be rolled with a 3" (76 mm) rounded edge roller. A 18" to 38" (3 mm to 10 mm)



bleedout of compound shall be visible at the edge of all seams. All laps must be checked for good adhesion. Preparation of the 6" (152 mm) end lap requires scuffing away all loose granules. Heat and embed all remaining granules. Apply heat to the roll being seamed while making sure both have a good compound flow to adhere the two surfaces. End laps must be checked for proper adhesion.

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Modified Bitumen Roofing Membranes

DIBITEN POLY/4.5 GRANULAR SPECIFICATIONS

Nailable Decks, Insulation, Two Ply Specification

Specification 452-2

Specification 452-2 FR

Deck Types:

Plywood, Wood Plank, Lightweight Insulating Concrete, Poured & Precast Gypsum.

Insulation:

Only rigid roof insulation compatible with Dibiten modified bitumen membranes should be used (see requirements in Insulation Application below). Dibiten membrane products may be adhered directly to Johns Manville DuraBoard. All other insulations require a fiber glass base sheet to be installed on top of the insulation before Dibiten products are installed. Expanded polystyrene may not be used unless it is sandwiched between two layers of perlite board.

Base Sheet:

U.L. approved type G-2 fiber glass base sheet (25 lbs. per 100 square feet or heavier) is required, mechanically fastened, over all insulations.

Dibiten Poly/4, Poly/5:

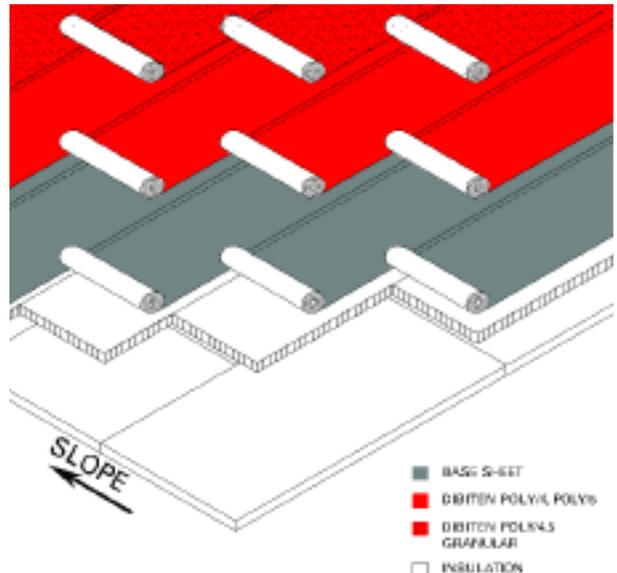
Smooth surfaced modified bitumen membrane reinforced with nonwoven polyester fabric. Method of application: heat weld applied only.

Dibiten Poly/4.5 Granular:

Granular (slate flake) finished modified bitumen membrane reinforced with nonwoven polyester fabric. Method of application: heat weld applied only.

Insulation/Base Sheet Application:

1. Install insulation units with long joints continuous. End joints should be staggered so that they are offset at least 12" from the end joints in adjacent rows. The units of insulation should fit snugly to adjoining units.
2. If Johns Manville DuraBoard insulation is utilized by itself or as the top layer of a multilayer insulation system, Dibiten smooth or granulated products may be heat welded directly to the DuraBoard
3. Insulation may be mechanically attached to metal, gypsum, cementitious wood fiber or structural concrete decks. Insulation may be adhered with an appropriate cold adhesive to structural concrete, cementitious wood fiber and pre-cast concrete.
4. Other roof insulation products can be used without DuraBoard if it is possible to mechanically attach a fiber glass base sheet through the insulation into the deck (metal, structural concrete, gypsum, cementitious wood fiber).



5. Where required, mechanically fasten a 19 3/4" (502 mm) wide piece of base ply through the insulation. The remaining base plies are to be applied full width with 3" (76 mm) side and 4" (102 mm) end laps over the preceding sheets. Fasten the laps at 9" (229 mm) centers, and down the longitudinal center of each felt ply. Place two rows of fasteners, with the rows spaced approximately 11" (279 mm) apart, and fasteners staggered on approximately 18" (457 mm) centers. Use fasteners appropriate to the insulation and deck.

Roofing Application:

1. Starting at the low edge of the roof, heat weld a 19 3/4" (502 mm) wide piece of Dibiten Poly/4 or Poly/5. The remaining sheets are to be applied full width, with 4" (102 mm) side and 6" (152 mm) end laps over the preceding sheets.
2. Starting at the low point of the roof, heat weld a full width piece of Dibiten Granular or Dibiten FR so that it is firmly and uniformly set. Subsequent sheets are to be applied in the same manner, with 4" (102 mm) side and 6" (152 mm) end laps over the preceding sheets. All laps must be rolled with a 3" (76 mm) rounded edge roller. A 18" to 38" (3 mm to 10 mm) bleedout of compound shall be visible at the edge of all seams. All laps must be checked for good adhesion. Preparation of the 6" (152 mm) end lap requires scuffing away all loose granules. heat and embed all remaining granules. Apply heat to the roll being seamed while making sure both have a good compound flow to adhere the two surfaces. End laps must be checked for proper adhesion.

DIBITEN POLY/4.5 SPECIFICATIONS

Non-nailable Decks, No Insulation

Specification 453
Specification 453 FR

Deck Types:

Poured Concrete, Double T, Prestressed T, and Precast Concrete.

Primer:

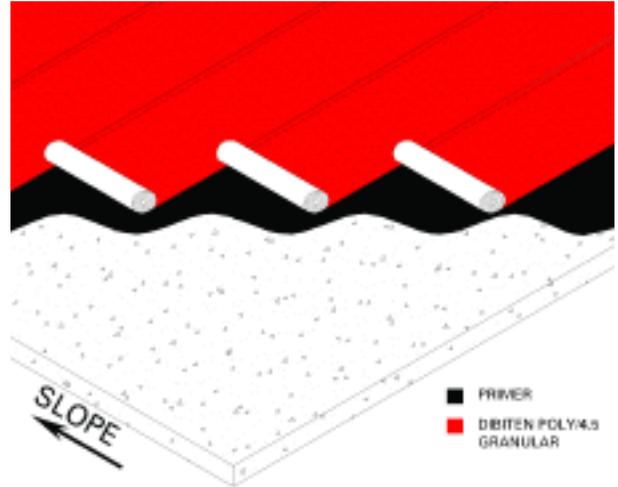
Primer suitable for use over deck types listed above, applied in accordance with manufacturer instructions.

Dibiten Poly/4.5 Granular:

Granular (slate flake) surfaced modified bitumen membrane reinforced with nonwoven polyester fabric. Method of application: heat weld applied only.

Roofing Application:

1. Starting at the low point of the roof, heat weld a full width piece of Dibiten Poly 4.5 or Poly 4.5 FR, so that it is firmly and uniformly set. Subsequent sheets are to be applied in the same manner, with 4" (102 mm) side and 6" (152 mm) end laps over the preceding sheets. All laps must be rolled with a 3" (76 mm) rounded edge roller. A 1/8" to 3/8" (3 mm to 10 mm) bleedout of compound shall be visible at the edge of all seams. All laps must be checked for good adhesion. Preparation of the 6" (152 mm) end lap requires scuffing away all loose granules. Heat and embed all remaining granules. Apply heat to the roll being seamed while making sure both have a good compound flow to adhere the two surfaces. End laps must be checked for proper adhesion.



Specification & Application Manual

Modified Bitumen Roofing Membranes

DIBITEN POLY/4.5 SPECIFICATIONS

Non-nailable Decks, Insulation

Specification 454 Specification 454 FR

Deck Types:

Poured Concrete, Metal, Double T, Prestressed T, and Precast Concrete.

Insulation:

Only rigid roof insulation compatible with Dibiten modified bitumen membranes should be used (see requirements in Insulation Application below). Dibiten membrane products may be adhered directly to Johns Manville DuraBoard. All other insulations require a fiber glass base sheet to be installed on top of the insulation before Dibiten products are installed. Expanded polystyrene may not be used unless it is sandwiched between two layers of perlite board.

Base Sheet:

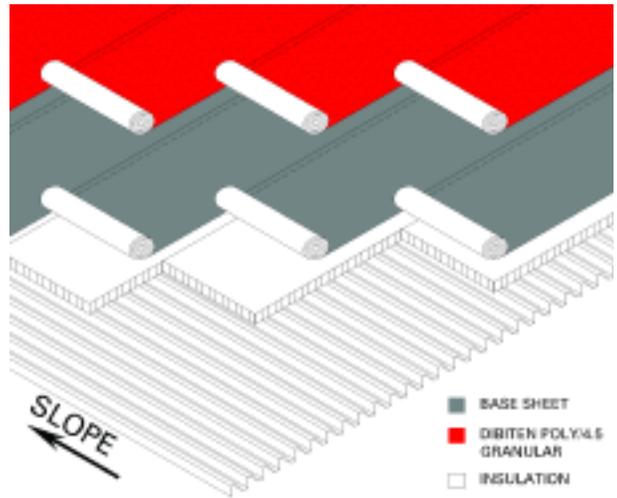
U.L. approved type G-2 fiber glass base sheet (25 lbs. per 100 square feet or heavier) is required over all insulations.

Dibiten Poly/4.5 Granular:

Granular (slate flake) finished modified bitumen membrane reinforced with nonwoven polyester fabric. Method of application: Heat weld applied only.

Insulation Application:

1. Install insulation units with long joints continuous. End joints should be staggered so that they are offset at least 12" from the end joints in adjacent rows. The units of insulation should fit snugly to adjoining units.
2. If Johns Manville DuraBoard insulation is utilized by itself or as the top layer of a multilayer insulation system, Dibiten smooth or granulated products may be heat welded directly to the DuraBoard
3. Insulation may be mechanically attached to metal, gypsum, cementitious wood fiber or structural concrete decks. Insulation may be adhered with an appropriate cold adhesive to structural concrete, cementitious wood fiber and pre-cast concrete decks.
4. Other roof insulation products can be used without DuraBoard if it is possible to mechanically attach a fiber glass base sheet through the insulation into the deck (metal, structural concrete, gypsum, cementitious wood fiber).
5. Where required, mechanically fasten a 19 3/4" (502 mm) wide piece of base ply through the insulation. The remaining base plies are to be applied full width



with 3" (76 mm) side and 4" (102 mm) end laps over the preceding sheets. Fasten the laps at 9" (229 mm) centers, and down the longitudinal center of each felt ply, place two rows of fasteners, with the rows spaced approximately 11" (279 mm) apart, and fasteners staggered on approximately 1/8" (457 mm) centers. Use fasteners appropriate to the insulation and deck.

Roofing Application:

1. Where required, mechanically fasten a 19 3/4" (502 mm) wide piece of base into the structural deck. The remaining base plies are to be applied full width at 9" (229 mm) centers, and down the longitudinal center of each felt ply. Place two rows of fasteners, with the rows spaced approximately 11" (279 mm) apart, and fasteners staggered on approximately 1/8" (457 mm) centers. Use fasteners appropriate to the insulation and deck.
2. Starting at the low point of the roof, heat weld a full width piece of Dibiten Poly 4.5 or Poly 4.5 FR, so that it is firmly and uniformly set. Subsequent sheets are to be applied in the same manner, with 4" (102 mm) side and 6" (152 mm) end laps over the preceding sheets. All laps must be rolled with a 3" (76 mm) rounded edge roller. A 1/8" to 3/8" (3 mm to 10 mm) bleedout of compound shall be visible at the edge of all seams. All laps must be checked for good adhesion. Preparation of the 6" (152 mm) end lap requires scuffing away all loose granules. Heat and embed all remaining granules. Apply heat to the roll being seamed while making sure both have a good compound flow to adhere the two surfaces. End laps must be checked for proper adhesion.

DIBITEN POLY/4.5 SPECIFICATIONS

Non-nailable Decks, No Insulation, Two Ply Specification

Specification 453-2

Specification 453-2 FR

Deck Types:

Poured Concrete, Double T, Prestressed T, and Precast Concrete.

Primer:

Primer suitable for use over deck types listed above, applied in accordance with manufacturer instructions.

Dibiten Poly/4, Poly/5:

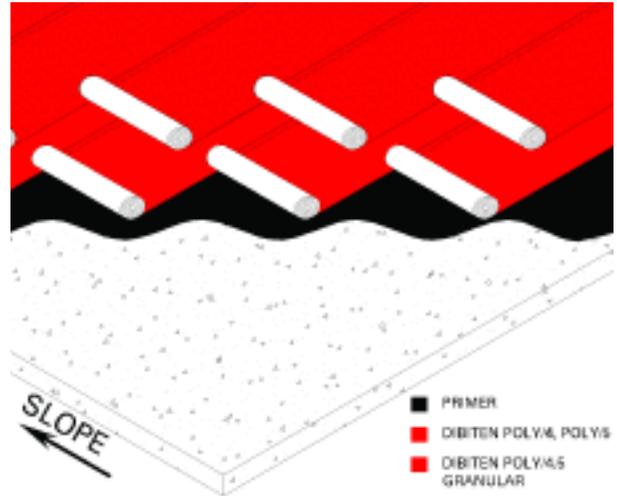
Smooth surfaced modified bitumen membrane reinforced with nonwoven polyester fabric. Method of application: heat weld applied only.

Dibiten Poly/4.5 :

Granular (slate flake) surfaced modified bitumen membrane reinforced with nonwoven polyester fabric. Method of application: heat weld applied only.

Roofing Application:

1. Apply suitable primer at the rate specified by the manufacturer and allow primer to completely dry.
2. Starting at the low edge of the roof, heat weld a 19 3/4" (502 mm) wide piece of Dibiten Poly/4 or Poly/5. The remaining sheets are to be applied full width, with 4" (102 mm) side and 6" (152 mm) end laps over the preceding sheets.
3. Starting at the low point of the roof, heat weld a full width piece of Dibiten Granular or Dibiten FR so that it is firmly and uniformly set. Subsequent sheets are to be applied in the same manner, with 4" (102 mm) side and 6" (152 mm) end laps over the preceding sheets. All laps must be rolled with a 3" (76 mm) rounded edge roller. A 1/8" to 3/8" (3 mm to 10 mm) bleedout of compound shall be visible at the edge of all seams. All laps must be checked for good adhesion. Preparation of the 6" (152 mm) end lap requires scuffing away all loose granules. Heat and embed all remaining granules. Apply heat to the roll being seamed while making sure both have a good compound flow to adhere the two surfaces. End laps must be checked for proper adhesion.



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Modified Bitumen Roofing Membranes

DIBITEN POLY/4.5 SPECIFICATIONS

Non-nailable Decks, Insulation, Two Ply Specification

Specification 454-2

Specification 454-2 FR

Deck Types:

Poured Concrete, Metal, Double T, Prestressed T, and Precast Concrete.

Insulation:

Only rigid roof insulation compatible with Dibiten modified bitumen membranes should be used (see requirements in Insulation Application below). Dibiten membrane products may be adhered directly to Johns Manville DuraBoard. All other insulations require a fiber glass base sheet to be installed on top of the insulation before Dibiten products are installed. Expanded polystyrene may not be used unless it is sandwiched between two layers of perlite board.

Base Sheet:

U.L. approved type G-2 fiber glass base sheet (25 lbs. per 100 square feet or heavier) is required over all insulations.

Dibiten Poly/4, Poly/5:

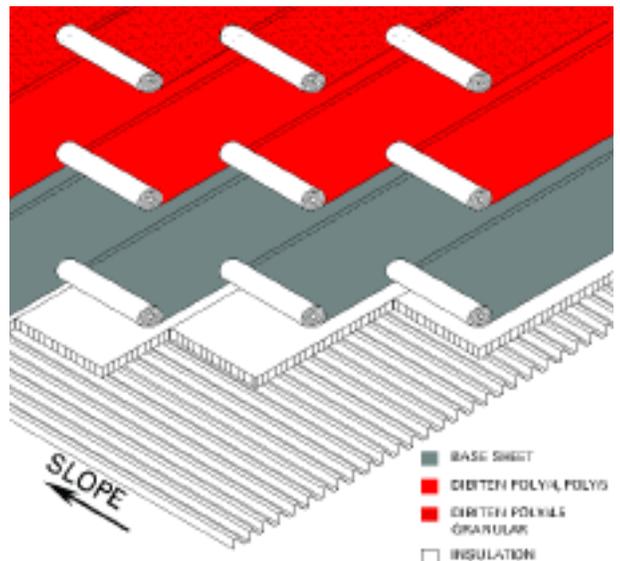
Smooth surfaced modified bitumen membrane reinforced with nonwoven polyester fabric. Method of application: Heat weld applied only.

Dibiten Poly/4.5 Granular:

Granular (slate flake) surfaced modified bitumen membrane reinforced with nonwoven polyester fabric. Method of application: heat weld applied only.

Insulation Application:

1. Install insulation units with long joints continuous. End joints should be staggered so that they are offset at least 12" from the end joints in adjacent rows. The units of insulation should fit snugly to adjoining units.
2. If Johns Manville DuraBoard insulation is utilized by itself or as the top layer of a multilayer insulation system, Dibiten smooth or granulated products may be heat welded directly to the DuraBoard
3. Insulation may be mechanically attached to metal, gypsum, cementitious wood fiber or structural concrete decks. Insulation may be adhered with an appropriate cold adhesive to structural concrete, cementitious wood fiber and pre-cast concrete decks.
4. Other roof insulation products can be used without DuraBoard if it is possible to mechanically attach a fiber glass base sheet through the insulation into the deck (metal, structural concrete, gypsum, cementitious wood fiber).



5. Where required, mechanically fasten a 19 3/4" (502 mm) wide piece of base ply through the insulation. The remaining base plies are to be applied full width with 3" (76 mm) side and 4" (102 mm) end laps over the preceding sheets. Fasten the laps at 9" (229 mm) centers, and down the longitudinal center of each felt ply, place two rows of fasteners, with the rows spaced approximately 11" (279 mm) apart, and fasteners staggered on approximately 1/8" (457 mm) centers. Use fasteners appropriate to the insulation and deck.

Roofing Application:

1. Starting at the low edge of the roof, heat weld a 19 3/4" (502 mm) wide piece of Dibiten Poly/4 or Poly/5. The remaining sheets are to be applied full width, with 4" (102 mm) side and 6" (152 mm) end laps over the preceding sheets.
2. Starting at the low point of the roof heat, weld a full width piece of Dibiten Granular or Dibiten FR so that it is firmly and uniformly set. Subsequent sheets are to be applied in the same manner, with 4" (102 mm) side and 6" (152 mm) end laps over the preceding sheets. All laps must be rolled with a 3" (76 mm) rounded edge roller. A 1/8" to 3/8" (3 mm to 10 mm) bleedout of compound shall be visible at the edge of all seams. All laps must be checked for good adhesion.