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RS-6134 8-22 (New)



JM EPDM R FIT (MF) APPLICATION GUIDE

SINGLE PLY ROOFING





STEP 1

RELAX AND ALIGN

Roll out the membrane and allow to relax. The membrane's pre-taped edge should be aligned to the bottom sheet's lap line with a 6" overlap.



STEP 2

FOLD TOP MEMBRANE BACK

Fold back the top membrane with the pre-taped seam and affix it with JM EPDM Tape Primer Plus (Tack-Back).



STEP 3

INSTALL FASTENERS

Position 2" plates (or batten bar) where specified and fasten with High-Load screws.



STEP 4

PRIME THE MEMBRANE

Thoroughly clean and prime the area over the screws and plates where the adhesive tape will be applied. Be sure to prime at least 1/2" beyond the edge of the tape.

A BATTEN BAR CAN BE USED IN MECHANICALLY ATTACHED EPDM R FIT SYSTEMS AS AN ALTERNATIVE TO HIGH-LOAD PLATES AND FASTENERS.



STEP 5

UNFOLD TOP MEMBRANE

After the primer has flashed off (dry to the touch), unfold the top membrane back over the secured bottom membrane with the release liner still in place.



STEP 6

REMOVE RELEASE LINER

Remove the release liner from the top membrane by peeling it back at a 45° angle from the seam. Ensure the liner is kept horizontal while pulling.



STEP 7

HAND-ROLL LAP LINE

To ensure proper seam adhesion, hand-roll the entirety of the seam with a 2" wide roller at a 45° angle. If a batten bar is used for fastening, roll in both edges of the bar.