

## Features and Components

- Use:** For adhering JM TPO and EPDM membranes to approved substrates. **Do not use on fleece-backed membranes.**
- Type:** One-part, synthetic polymer-based membrane adhesive, two-sided application.
- Substrates:** Compatible with insulation boards; metal, wood and other decking materials.
- Color:** Yellow



Component

**AD**  
Adhesive

Type

**M**  
Membrane  
Single Ply

**System Compatibility** This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

Multi-Ply	BUR		APP		SBS			
	HA	CA	HW	HA	CA	HW	SA	MF
<b>Do not use in multi-ply systems</b>								

Single Ply	TPO				PVC			EPDM		
	MF	AD	SA	IW	MF	AD	IW	MF	AD	BA
<b>Used to adhere membranes in the selected single ply systems above</b>										

**Key:** HA = Hot Applied CA = Cold Applied HW = Heat Weldable SA = Self Adhered MF = Mechanically Fastened IW = Induction Weld BA = Ballasted AD = Adhered

## Energy and the Environment

Maximum VOC	660 g/l (EPA Method 24)
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## Physical Properties

Property	JM TPO Membrane Adhesive (Solvent Based)
Weight per Unit (approx.)	7.3 lb/gal (0.87 kg/l)
Specific Gravity	0.865 - 0.87

## Precautions

**This product is flammable. Adhesive contains ingredients which could be harmful if mishandled. Contact with skin and eyes should be avoided, and the recommended personal protective equipment should be worn.**

## Exposure Window

Johns Manville recommends immediate and complete use upon opening. Use open containers within 48 hours of opening. Replace lid on can when not in use. Adhesive that has changed color or viscosity is no longer usable.

## Storage

Shelf Life	12 months from manufacture date
Storage Conditions	Clean, dry, indoor environment in an unopened container
Temperature Range	60°F – 80°F (16°C – 27°C) - Protect from freezing

Technical specifications as shown in this literature are intended to be used as general guidelines only. Please refer to the Safety Data Sheet and product label prior to using this product. The Safety Data Sheet is available by calling (800) 922-5922 or on the web at [www.jm.com/roofing](http://www.jm.com/roofing). The physical and chemical properties of the product listed herein represent typical, average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Check with the regional sales representative nearest you for current information.

## Installation/Application



Long Nap Roller

- Ambient Temperature Ranges:
  - Apply when ambient temperature is 25°F and rising
  - Do NOT apply when dew point is within 10°F or closer to ambient.
- Adhesive Temperature Ranges:
  - Adhesive must be greater than 32°F.
  - If adhesive falls below 32°F, place back in warm area until temperature is 60°F or greater.
- Do not apply adhesive near seams or splices where a hot-air welder or seam tape will be used.
- Do Not Thin.

## Packaging and Coverage

Container Size	5 gal (18.9 l) pail
Shipping Weight (approx.)	39 lb (16.6 kg)
Coverage Rate* (2-sided)	50 - 90 ft <sup>2</sup> /gallon (1.23 - 2.03 m <sup>2</sup> /l)

\* Coverage, open and dry time rates can vary dramatically depending on the particular substrate and environmental conditions. Coverage rates stated herein are approximate only. If FM Global® or UL® approval is required, consult specific RoofNav<sup>SM</sup> or the UL Certifications Directory for specific application rates.

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