

Features and Components

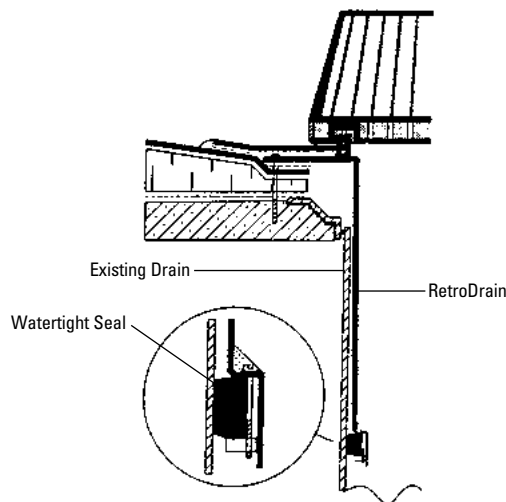
Designed for use in single ply PVC roof systems to replace existing drains in re-roofing applications. This one-piece, spun aluminum body has a plastisol-coated flange for direct hot-air welding of PVC roof membranes. The drain flange has a depressed sump area to facilitate the easy drainage of all water from the roof surface.

One-piece Seamless Body: 0.064" (1.6 mm) spun aluminum body with 12" (30.48 cm) drain stem length, and an extra large 17.5" (44.45 cm) diameter plastisol-coated flange for direct hot-air welding of PVC roof membranes.

Strainer Dome: 7" (17.78 cm) tall, heavy-duty cast aluminum strainer dome is easy to remove for cleaning.

U-Flow® Mechanical Seal*: Provides a watertight connection to PVC and cast iron pipes.

* Watertight U-Flow® Mechanical Seal requires U-Flow screwdriver, sold separately. AlumaWeld® RetroDrain® and U-Flow® are registered trademarks of OMG Roofing Products.



Component

S
Specialty

Single Ply

Type

DV
Drains/Vents



System Compatibility This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

Multi-Ply	BUR		APP		SBS			
	HA	CA	CA	HW	HA	CA	HW	SA
<i>Do not use in Multi-Ply systems</i>								

Single Ply	TPO		PVC		EPDM		
	MF	FA	MF	FA	MF	FA	BA
<i>Compatible with the selected Single Ply systems above</i>							

Key: HA = Hot Applied CA = Cold Applied HW = Heat Weldable SA = Self Adhered MF = Mechanically Fastened FA = Fully Adhered BA = Ballasted

Energy and the Environment

Pre-Consumer Recycled Content	0%
Post-Consumer Recycled Content	0%

Peak Advantage® Guarantee Information

Covered under the JM Peak Advantage Guarantee when installed in a JM approved roofing system.

Codes and Approvals

ANSI/SPRI RD-1 is a national performance standard for retro-fit roof drains, which requires that a seal hold a 10' (3.05 m) column of water for 24 hours without leaking. While most retro-fit drains are not tested to this standard, the PVC AlumaWeld RetroDrain with U-Flow Seal exceeded the standard.

Installation/Application

Refer to JM applicator guides or detail drawings for instructions.

Packaging and Dimensions

Sizes* <i>To fit inside pipe diameter</i>	3" (7.62 cm), 4" (10.16 cm), 5" (12.7 cm), 6" (15.24 cm)
Flange Diameter	17.5" (44.45 cm)
Drain Stem Length	12" (30.48 cm)
Aluminum Dome Height	7" (17.78 cm)
Producing Location	Lewiston, ME

* Custom sizes are available, contact JM for more information.